# **2024 Year in Review**





# 16+ Years of Membership



We are grateful for our longstanding members and all you've shared with the community over the years!

# 10-15 Years of Membership



We are grateful for our longstanding members and all you've shared with the community over the years!

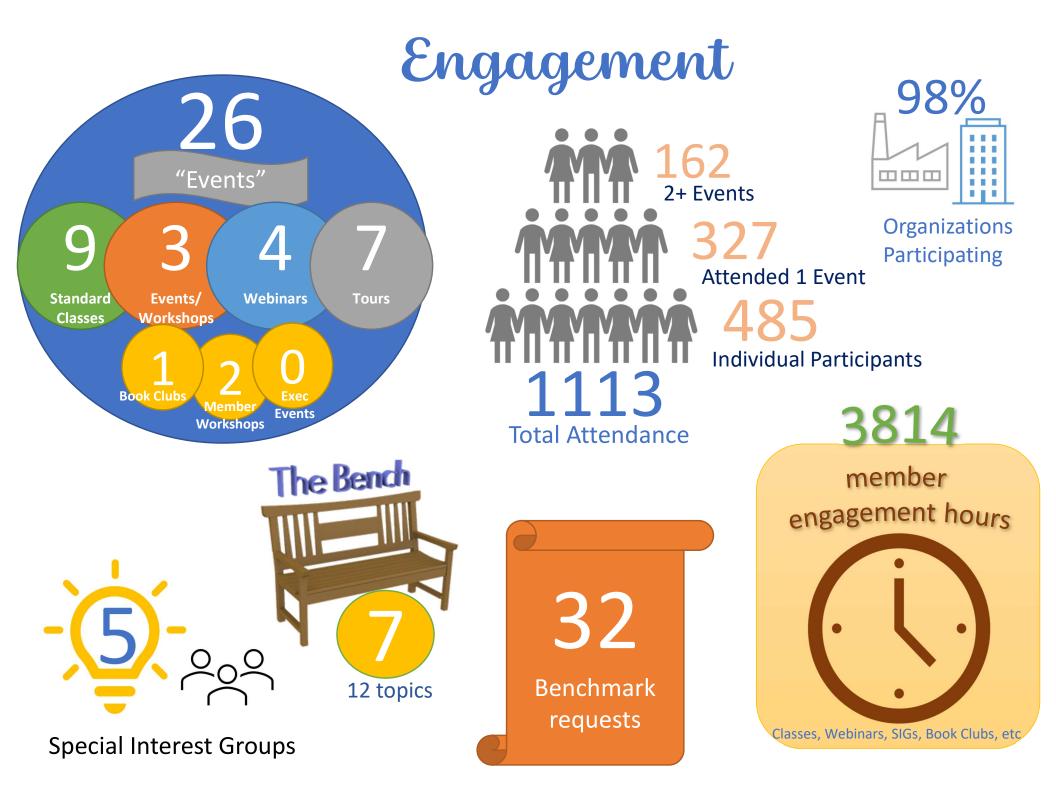
# Welcome to the NWHPEC Community



### STUMPTOWN COFFEE ROASTERS

TOSOH

We are excited to welcome you to the NWHPEC Community in 2024



# Our gracious event & tour hosts





Columbia





Hardwood Industries, Inc.









Thank you for welcoming us into your facility and allowing us to have learning experiences at the Gemba.

### Our presenters

#### Marco Montalvo

**C** HERENT

Megan Getman Theresa Mills Danielle Puga

**ESCO**<sup>®</sup> A Weir Group Division **Del Calkins** 



Abraham De La Rosa

NORTH COAST

**Cody Stavig** 



Thank you for sharing your stories and best practices with the community.

# NWHPEC 2024 Learning Experiences

| Webinars  | Classes  | The Bench   | Special<br>Interest<br>Groups  | Benchmark<br>Tours  | Book Clubs  |
|---|--|---|--|---|---|
| Benchmarking/<br>Report Outs/<br>Best Practices   | Building<br>capability   | Focused<br>Discussions  | Long term best practice sharing  | Go and See<br>opportunities   | Discussions<br>around<br>impactful books  |
| <ul> <li>Sustaining<br/>Model Cells<br/>(NCC)</li> <li>How You Lead<br/>Matters</li> <li>Sustaining Lean<br/>(5 presentations)</li> <li>Leveling Up our<br/>6S Program<br/>(Weir ESCO)</li> </ul> | <ul> <li>Virtual</li> <li>Lean 101 (5x)</li> <li>Leader Std<br/>Work (4x)</li> </ul> In Person <ul> <li>TWI – Job<br/>Instruction (2x)</li> <li>Emotional<br/>Intelligence</li> <li>A3 Workshop</li> <li>Lead with<br/>Respect</li> <li>3H Leadership</li> </ul> | <ul> <li>CI Metrics</li> <li>Leadership Dev.</li> <li>DEI</li> <li>Quality Metrics</li> <li>5S Programs</li> <li>Employee     <ul> <li>Engagement</li> <li>AI/Industry 4.0</li> </ul> </li> <li>Rewards &amp;     <ul> <li>Recognition</li> <li>Gaining Exec</li> <li>Support</li> <li>Problem     <ul> <li>Solving</li> <li>5S/6S</li> </ul> </li> </ul></li></ul> | <ul> <li>Training</li> <li>Maintenance</li> <li>Kata</li> <li>Safety</li> <li>Lean IT</li> </ul> | <ul> <li>Gemba Walks<br/>(Ichor)</li> <li>Employee<br/>Engagement<br/>(WCT)</li> <li>Lean Principles<br/>(A-dec)</li> <li>Training &amp; KPIs<br/>(Hardwood Ind)</li> <li>CI Open House<br/>(A-dec)</li> <li>Safety Fair<br/>(Smith Gardens)</li> <li>SQDCM<br/>(Danner Boots)</li> </ul> | <ul> <li>Bringing<br/>Scientific<br/>Thinking to Life<br/>(Sylvain Landry)</li> <li>Executive<br/>Events</li> <li>Relevant topics<br/>and networking<br/>for execs</li> </ul> |
|   |  |   |  |   | Networking<br>only  |



# Benchmarking Topics

- 1 pc flow and pull
- 5S programs
- Project Management Dashboard
- Beekeeper Platform (Employee App)
- BOD best practices
- Communication in mfg (beyond MS Teams)
- Cost of Turnover
- Customer Service Training resources
- ECO processes
- Exempt PTO requests
- Expected behaviors (new employees)
- External safety consultant
- Forklift safety
- Fully burdened manufacturing rate
- Internal Security cameras
- Inventory best pratices
- Lean/Process Improvement for Finance
- Lego activity
- Magnesium manufacturing (safety)
- Manufacturing Goal Setting
- Powder disposal
- Quality Metrics
- Regulatory compliance assessment
- Speaker ideas for a Safety Day
- Time allocated for employee development (in mfg specifically)
- Training on SOP benchmarking best practices
- TWI/Adult Learning

# 2025 Q1 Calendar of Events

#### Monthly:

Kata Special Interest Group Maintenance SIG Safety SIG Training SIG



Value Stream Mapping workshop (in person; \$425): Jan 7,9,14,16<sup>th</sup> from 9am-1pm @ Stumptown Coffee
Lean 101 (6-session virtual, \$150): Jan 22<sup>nd</sup> – Feb 26<sup>th</sup> from 10-11:20am OR 2-3:20pm
Leader Standard Work (virtual, \$60): Feb 7<sup>th</sup> from 9-11am
Benchmarking Tour @ Coherent: Feb 18<sup>th</sup>
Coaching for Engagement (in person; \$100): March 7<sup>th</sup> from 8-noon @Bob's Red Mill
Dates TBD: Building a Lean Management System and Process Analysis Deep Dive

+ more tours & best practice sessions planning in process

Classes are scheduled based on demand. Reach out if you're interested in a topic or if you want to host a class. Reach out if you have a best practice you'd like to share (webinar) or if you're willing to host a tour.

